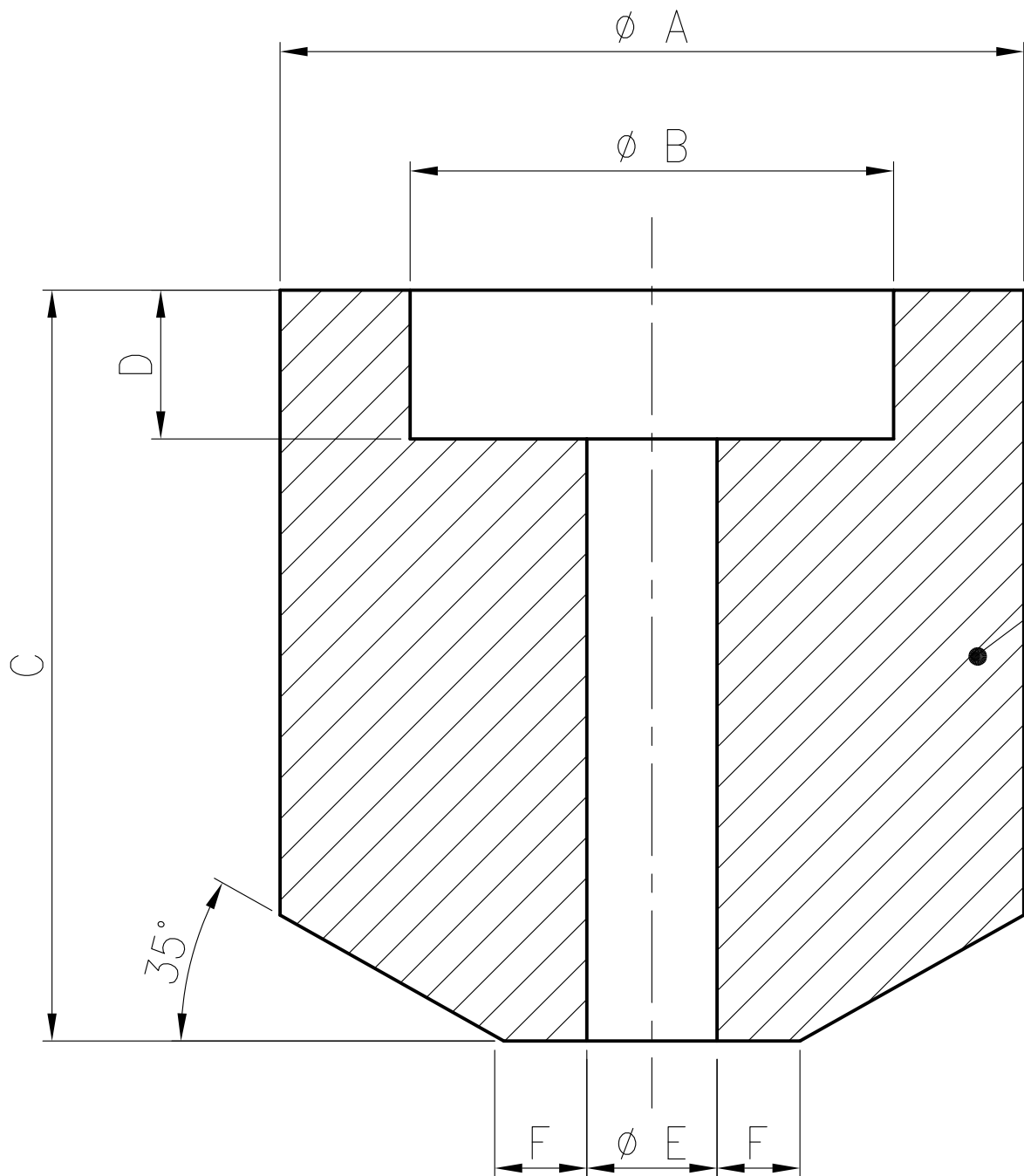
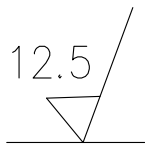


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-452-34317

DRAWING No



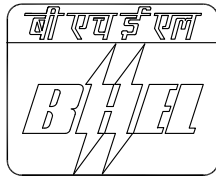
ITEM NO.

01. DESIGN PRESSURE : 350 Kg/Cm² (g) 450 Kg/Cm² (g)
02. DESIGN TEMPERATURE : 320° C 200° C

VAR NO.	DESCRIPTION	DIMENSION					
		A	B	C	D	E	F
01	SW STUB NB 25	58	34	44	10	15	2
02	SW STUB NB 40	76	48.9	48	13	28	2
03	SW STUB NB 50	90	61.3	60	16	38	2

03	03	ROD OD 100 L=60	3-80-452-34317		15 339 134 0000	A	2 440	
					SA 105		1	
02	02	ROD OD 80 L=48	3-80-452-34317		15 339 144 0000	A	1 470	
					SA 105		1	
01	01	ROD OD 63 L=44	3-80-452-34317		15 339 143 0000	A	0 850	
					SA 105		1	
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
				VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME DINESH	SIGN	DATE 18.12.17	NO OF ITEMS
CHD	BISWAS		18.12.17	
APPD	CS		18.12.17	

REV 01	DATE	ALTD
ZONE		APPD

DEPT.	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.
TITLE SW STUB CL 9000 (CS)				CARD CODE U 01	DRAWING No. 3-80-452-34317	REV 00